

**Report On**  
**General Motors Oxidation & Deposit Test**  
**For Dexos™**

Version

Conducted For

	V = Valid
	I = Invalid
	N = Results cannot be interpreted as representative of oil performance (Non-reference oil) and shall not be used for multiple test acceptance

	NR = Non-reference oil test
	RO = Reference oil test

Test Number					
Test Stand		Stand Test		Lab Test	
Oil Code					
Formulation/Stand					
Alternate Codes					
EOT Date			EOT Time		

<p>In my opinion this test _____ been conducted in a valid manner in accordance with the test procedure, GM XXXXXX, and appropriate amendments. The remarks included in the report describe the anomalies associated with this test.</p>
--

Submitted By: \_\_\_\_\_

Testing Laboratory

Signature

Typed Name

Title

**General Motors Oxidation & Deposit Test**  
**Form 2**  
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**General Motors Oxidation & Deposit Test  
Form 3  
Summary of Test Method**

The GM Oxidation and Deposit Test (GMOD) is a fired-engine, dynamometer lubricant test for evaluating automotive engine oils for certain high-temperature performance characteristics, including oil thickening, piston deposits, oil consumption, low-temperature performance, and the ability of an oil to retain Phosphorus. Such oils include both single viscosity grade and multi-viscosity grade oils that are used in spark-ignition, gasoline-fueled engines, as well as diesel engines. The GMOD Test utilizes a General Motors LSX, water-cooled, four cycle, V-8 engine as the test apparatus. The GMOD test engine is an overhead valve design (OHV) and uses a single camshaft operating both intake and exhaust valves via pushrods and hydraulic valve lifters. The engine uses a GM port fuel injection system. The test engine is overhauled prior to each test following the Engine Assembly/Disassembly Manual.

The GMOD Test consists of a ten-minute operational check, followed by 100 hours of engine operation at moderately high speed, load, and temperature conditions. The 100-hour segment is broken down into five 20-hour test segments. Following each 20-hour segment, and the ten-minute operational check, oil samples are drawn from the engine. The kinematic viscosities of the 20-hour segment samples are compared to the viscosity of the ten-minute sample to determine the viscosity increase of the test oil.

The GMOD is operated at the following test states during the 100-hour portion of the test:

<b>Parameter</b>	<b>Set Point</b>
Engine Speed	2700 r/min
Engine Load	250 N-m
Oil Filter Block Temperature	145 °C
Coolant Outlet Temperature	120 °C
Fuel Pressure	410 kPa
Intake Air Temperature	35 °C
Intake Air Pressure	0.05 kPa
Intake Air Humidity	11.4 g/kg
Exhaust Back Pressure	3 kPa
Engine Coolant Flow	160 L/min
Coolant System Pressure	123 kPa
Fuel Temperature	35°C

# General Motors Oxidation & Deposit Test

## Form 4

### Test Result Summary

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

Date Started		Engine No.	
Time Started		Fuel Batch	
Date Completed		SAE Viscosity	
Time Completed		Reference Oil <sup>A</sup>	
Test Length			

Pass/Fail Results		
	Viscosity Increase (%)	Average Weighted Piston Deposits (merits)
Original Units		
Transformed Results <sup>B</sup>		
Industry Correction Factor		
Corrected Transformed Result		
Severity Adjustment		
Final Transformed Result		
Final Original Unit Result		

Additional Results			
Oil Consumption Hours, h <sup>C</sup>		Oil Consumption, L	
Average Oil Ring Plugging, %		Number of Cold-Stuck Rings	
Number of Hot-Stuck Ring		Average Piston Varnish,	

<sup>A</sup> Reference Oil Tests Only

<sup>B</sup> Viscosity Increase uses a TBD transformation.

<sup>C</sup> Test Hours at which Oil Consumption was calculated

**General Motors Oxidation & Deposit Test**

**Form 4a**

**Test Result Summary**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

<b>Pass/Fail Results</b>	
<b>Phosphorus Retention</b>	
Original Units, %	
Transformed Result <sup>TBD</sup>	
Industry Correction Factor	
Corrected Transformed Result	
Severity Adjustment	
Final Transformed Result	
Final Original Unit Result	

<b>Pass/Fail Results</b>	
<b>Mini Rotary Viscometer Viscosity, D 4684</b>	
Temperature, °C	
Original Units, cP	
Transformed Result <sup>TBD</sup>	
Industry Correction Factor	
Corrected Transformed Result	
Severity Adjustment	
Final Transformed Result	
Final Original Unit Result	
Yield Stress, Pa	

<b>Cold Crank Simulator Results, D 5293</b>	
Specified Temperature, °C	
Cold-Crank Simulator Viscosity at Specified Temperature, cP	

**General Motors Oxidation & Deposit Test  
Form 5  
Operational Summary**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

	Parameter	Units	QI Threshold	EOT QI	Target	Average	Standard Deviation	Number of	
								Samples	BQD
<b>Controlled Parameters</b>	Speed	r/min	TBD		3000				
	Load	Nm	TBD		250				
	Oil Filter Return	°C	TBD		145				
	Coolant Out	°C	TBD		115				
	Coolant System	kPa	TBD		123				
	Intake Air	°C	TBD		35				
	Intake Air	kPa	TBD		0.05				
	Intake Air	g/kg	TBD		11.4				
	EBP Rt.	kPa	TBD		3.0				
	EBP Lt.	kPa	TBD		3.0				
	Fuel @ Rail	°C	TBD		35				
	Fuel @ Rail	kPa	TBD		410				
	Ex. Manifold, Rt.	L/min	TBD		15				
	Ex. Manifold, Lt.	L/min	TBD		15				
	Coolant Flow	L/min	TBD		190				
Load Cell Δ	°C			0 <sup>A</sup>					

<sup>A</sup>The maximum deviation from the temperature during load cell calibration is ± 6°C

## General Motors Oxidation & Deposit Test

### Form 5a

#### Operational Summary-Non Controlled Parameters

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

Non-controlled Parameters	Parameter	Units	Average	Standard Deviation	Number of	
					Samples	BQD
	Oil Sump	°C				
	Coolant Inlet	°C				
	Oil Filter	kPa				
	Oil Pump	kPa				
	Intake Manifold	kPaA				
	Rt. AFR via Lambda Sensor					
	Lt. AFR via Lambda Sensor					
	Rt. Exhaust Gas NO <sub>x</sub>	ppm				
	Lt. Exhaust Gas NO <sub>x</sub>	ppm				
	Fuel Flow	kg/H				
	Crankcase	kPa				
	Cylinder #1 Exhaust	°C				
	Cylinder #2 Exhaust	°C				
	Cylinder #3 Exhaust	°C				
	Cylinder #4 Exhaust	°C				
	Cylinder #5 Exhaust	°C				
	Cylinder #6 Exhaust	°C				
	Cylinder #7 Exhaust	°C				
	Cylinder #8 Exhaust	°C				

**General Motors Oxidation & Deposit Test**

**Form 6**

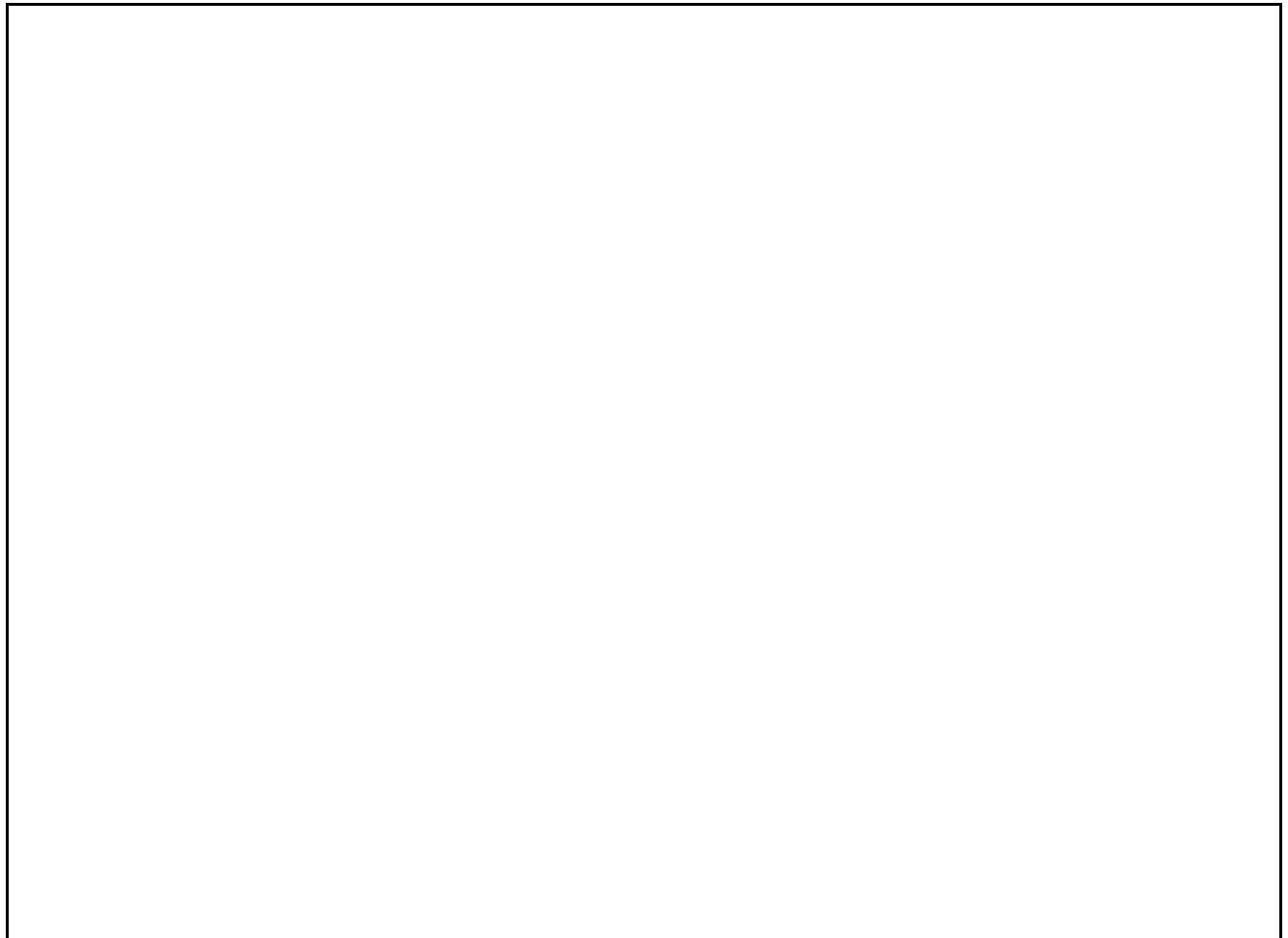
**Oil Consumption Data Plot**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

**Oil Consumption Data**

Hours					
Level low (mL)					
Total Oil Consumed (L)					

**Oil Consumption Plot**





# General Motors Oxidation & Deposit Test

## Form 7

### Used Oil Analysis Results

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

<b>Viscosity Increase Data (cSt @40 °C)</b>			
Hours	Viscosity <sup>A</sup>	Change	Percent
New Oil			
Initial <sup>B</sup>			
EOT			

<sup>A</sup> 8000 cSt is maximum allowable viscosity

<sup>B</sup> Initial = At end of leveling run

<b>Highest Detergent Metal and Phosphorus Results by ICP (D 5185)</b>			
Test Hour	Detergent Metal	Phosphorus (P)	Phosphorus Retention <sup>C</sup>
	ppm	ppm	Percent (%)
Initial <sup>B</sup>			
EOT			
Detergent Metal used for this test			

<sup>C</sup> See GMOD test procedure for calculation of Phosphorus Retention

**General Motors Oxidation & Deposit Test  
Form 7a  
Used Oil Analysis Results**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

<b>Oxidation &amp; Nitration Results</b>						
<b>Parameter</b>	<b>Method</b>	<b>20 hours</b>	<b>40 hours</b>	<b>60 hours</b>	<b>80 hours</b>	<b>EOT</b>
DIR Oxidation	E168 IIIG Area					
DIR Nitration	E168 IIIG Area					
DIR Oxidation	DIN 51453 Peak					
DIR Nitration	DIN 51453 Peak					
<b>Total Acid Number</b>						
<b>Parameter</b>	<b>Method</b>	<b>20 hours</b>	<b>40 hours</b>	<b>60 hours</b>	<b>80 hours</b>	<b>EOT</b>
TAN	D664					
<b>Metals Element Analysis – ICP Method D5185</b>						
<b>Element</b>	<b>Initial</b>	<b>20 hours</b>	<b>40 hours</b>	<b>60 hours</b>	<b>80 hours</b>	<b>EOT</b>
Aluminum (Al)						
Boron (B)						
Calcium (Ca)						
Copper (Cu)						
Iron (Fe)						
Potassium (K)						
Magnesium (Mg)						
Manganese (Mn)						
Molybdenum (Mo)						
Sodium (Na)						
Phosphorus (P)						
Lead (Pb)						
Silicon (Si)						
Tin (Sn)						
Zinc (Zn)						

# General Motors Oxidation & Deposit Test

## Form 8

### Summary of Ring Sticking

Lab		Oil Code		
Stand		Test No.		
Laboratory Oil Code				
Formulation Stand Code				
Rater			Rating Date	

Piston	% Oil Ring Plugging	Ring Sticking <sup>A</sup>	
		Hot-Stuck Rings	Cold-Stuck Rings
1			
2			
3			
4			
5			
6			
7			
8			
Total			
Average			

<sup>A</sup> Possible values    T = top compression ring  
                                   B = bottom compression ring  
                                   O = oil ring  
                                   N = none

**General Motors Oxidation & Deposit Test  
Form 9**

**Summary of Piston Deposits**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			
Rater		Rating Date	

Un-weighted Piston Deposits, merits										Weighted Piston Deposits	
	Grooves			Lands		Undercrown	Piston Skirt Varnish				Merits
	1	2	3	2	3		Thrust	Anti-Thrust	Average		
Piston 1										Piston 1	
Piston 2										Piston 2	
Piston 3										Piston 3	
Piston 4										Piston 4	
Piston 5										Piston 5	
Piston 6										Piston 6	
Piston 7										Piston 7	
Piston 8										Piston 8	
WF	0.05	0.10	0.20	0.15	0.30	0.10			0.10	Average	



**General Motors Oxidation & Deposit Test**

**Form 11**

**Viscosity Increase Plot**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			



**General Motors Oxidation & Deposit Test  
Form 12  
Hardware Information**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

<b>Hardware Information</b>	
Engine Build Date	
Block Serial Number	
Cylinder Head Serial Number, Left	
Cylinder Head Serial Number, Right	
Ring Batch Code	
Oil Control (OC) Ring Batch Code	
Expander Ring (EXP) Batch Code	
Main Bearing (M) Batch Code	
Connecting Rod Bearings (CR) Batch Code	
Camshaft Bushing (CB) Batch Code	
Piston Batch Code	







**General Motors Oxidation & Deposit Test**

**Form 15**

**Piston Skirt Photos**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

**General Motors Oxidation & Deposit Test**

**Form 16**

**Piston Skirt Photos, Anti-Thrust**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

**General Motors Oxidation & Deposit Test  
Form 17  
Piston Crown Photos**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

## General Motors Oxidation & Deposit Test

### Form 18

#### Engine Build Data

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

A.1 Cylinder Bore Diameter, Transverse (inches)								
	1	3	5	7	2	4	6	8
Top								
Middle								
Bottom								
Average								
A.1 Cylinder Bore Diameter, Longitudinal (inches)								
	1	3	5	7	2	4	6	8
Top								
Middle								
Bottom								
Average								

A.2 Piston Clearance (inches)								
	1	3	5	7	2	4	6	8
Piston Diameter								
Piston Clearance*								

\*Piston Clearance = Average Transverse-Piston Skirt Diameter

A.3 Piston Ring End Gap (inches)								
	1	3	5	7	2	4	6	8
Top Pre-Test								
Top Post-Test								
2nd Pre-Test								
2nd Post-Test								

A.4 Cylinder Bore Surface Finish Final (µin)									
	Spec.	1	3	5	7	2	4	6	8
<b>R<sub>a</sub></b>	<b>(Record)</b>								
<b>R<sub>pk</sub></b>	<b>(3-5)</b>								
<b>R<sub>k</sub></b>	<b>(12 - 18)</b>								
<b>R<sub>vk</sub></b>	<b>(15 - 30)</b>								

## General Motors Oxidation & Deposit Test

### Form 19

#### Engine Build Data

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

<b>A.5 Camshaft End Play (inches)</b>

<b>A.6 Crankshaft End Play (inches)</b>

<b>A.7 Main Bearing Clearance (inches)</b>				
1	2	3	4	5

<b>A.8 Cam Bearing Clearance (inches)</b>				
1	2	3	4	5

<b>A.9 Piston Ring Side Clearance (inches)</b>								
	1	3	5	7	2	4	6	8
Top Ring								
Second Ring								
Oil Ring								

<b>A.10 Connecting Rod Bearing Clearance (inches)</b>								
	1	3	5	7	2	4	6	8
Clearance								

<b>A.11 Connecting Rod Side Clearance (inches)</b>								
	1 and 2		3 and 4		5 and 6		7 and 8	
Clearance								

<b>A.12 Fuel Injector Flow Rates (mL/30s)</b>								
	1	3	5	7	2	4	6	8
Fuel Flow								

<b>A.13 Valve Recession (inches)</b>								
Position	1	3	5	7	2	4	6	8
Intake Pre-Test								
Intake Post-Test								
Intake Recession								
Exhaust Pre-Test								
Exhaust Post-Test								
Exhaust Recession								
<b>Average Valve Recession</b>								
Intake								
Exhaust								

**General Motors Oxidation & Deposit Test**

**Form 20**

**End of Test Compression and Engine Control Module (ECM) Data**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

ECM Data						
ECM Parameters	Parameter	Units	Average	Standard Deviation	Number of	
					Samples	BQD
	Engine Speed	r/min				
	ECT	°C				
	IAT	°C				
	MAF	g/sec				
	STFT B1					
	STFT B2					
	LTFT B1					
	LTFT B2					
Timing Advance	Degree					
Control Voltage	V					

**General Motors Oxidation & Deposit Test  
Form 21  
Fuel Flow Plot**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			